



technical sheet

## CERTIFICATION OF

## VITRIFIED CLAY PIPE SYSTEMS

BENOR

This technical data sheet was printed on 6/06/2025.  
The validity of this technical data sheet can be checked on  
<http://extranet.copro.eu/>



## TECHNICAL DATA SHEET

QUICK CODE	VERSION	VALIDITY
<b>0021/0013</b>	<b>5.3 - 3/05/2025</b>	<b>CERTIFIED</b>
CERTIFICATE HOLDER	PRODUCTION UNIT	CERTIFICATE NUMBER
EURO SWEILLEM Stiegstrasse 60 D-41379 Brüggen-Bracht +49 2 15 71 28 64 11 <a href="mailto:info@euro-sweillem.de">info@euro-sweillem.de</a>	SWEILLEM VITRIFIED CLAY PIPES CO. 6 El-Saad Street, Khalafawi Square EG-11614 Cairo +20 2 22 06 50 97 <a href="mailto:mostafa.sweillem@sweillem.net">mostafa.sweillem@sweillem.net</a>	BENOR 021/95 Vitrified clay pipe systems

## PRODUCT

OFFICIAL NAME	COMMERCIAL NAME
<b>ADAPTORS, CONNECTORS AND FLEXIBLE COUPLINGS</b>	<b>STOPPER</b>

## CAPTION ON THE PRODUCT

BENOR  
Production date  
Production unit  
EN 295-4  
PTV 895-4  
Nominal size  
Joint system

## APPLICATION

- |  |   |   |
|--|---|---|
| <input checked="" type="checkbox"/> SB 250 - versie 3.1          | <input checked="" type="checkbox"/> PTV 895-4 (3.0) | <input checked="" type="checkbox"/> EN 295-4 (2013) |
| <input checked="" type="checkbox"/> CCT/TB 2015                  |   |   |
| <input checked="" type="checkbox"/> CCT Qualiroutes (2017)       |   |   |
| <input checked="" type="checkbox"/> CCT Qualiroutes (2021)       |   |   |
| <input checked="" type="checkbox"/> SB 250 - versie 4.1 + errata |   |   |

This product was not checked according to the crossed-out reference documents or does not comply with them.

Use: Drains and sewers.

## EXPLANATIONS (THIS DOES NOT COME UNDER SUPERVISION IN THE CONTEXT OF BENOR CERTIFICATION)

## ATTENTION POINTS - TO BE CHECKED BY CUSTOMER (NOT LIMITED)

- \* Is there a delivery note for each delivery?
- \* Is there reference to the technical data sheet on the delivery document?
- \* Does the technical data sheet code mentioned on the delivery note correspond with the code mentioned on the product?
- \* Does the product meet the requirements from the tender?

## FORM OF DELIVERY

Wooden Box

## EXTRA INFORMATION

\* In case vulcanized rubber sealing elements are supplied as separate components, they should be marked with reference to PTV 8681-1 and the classification for high chemical resistance.

\* Coupling materials such as polypropylene sleeve couplings, metal banded flexible couplings and adaptors, connectors, insertable fittings and sealing rings and heatshrinkable sleeves should be marked with reference to PTV 895-4.

## Contact at

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 \* **Certificate holder:** Uwe Bormann +49 2 15 71 28 64 Uwe.bormann@euro-sweillem.de  
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## PRODUCT CHARACTERISTICS

GENERAL REQUIREMENTS	ACCORDING	UNIT	VALUE	MIN	MAX
Water absorption	PTV 895-4, Cla use 3.4.2	%	-	-	6
Appearance	PTV 895-4, Cla use 3.4.3		Unglazed	-	-
DIMENSIONAL REQUIREMENTS	ACCORDING	UNIT	VALUE	MIN	MAX
Squareness of ends and joint interchangeability (*)	PTV 895-4, cla use 3.4.7		Pass	-	-
OTHER REQUIREMENTS	ACCORDING	UNIT	VALUE	MIN	MAX
Tightness (*)	PTV 895-4, cla use 3.4.9		-	-	-
<i>Airtightness</i>			Pass	-	-
<i>Watertightness</i>			Pass	-	-
Chemical resistance	PTV 895-4, cla use 3.4.10	%	-	-	0,15
REQUIREMENTS FOR JOINT ASSEMBLIES	ACCORDING	UNIT	VALUE	MIN	MAX
Joint interchangeability (*)	PTV 895-4, Cla use 3.5.2		Pass	-	-
<i>Jointing system</i>		Class	C,F	-	-
Chemical and physical resistance to effluent (*)	PTV 895-4, Cla use 3.5.5	Class	CH	-	-
Thermal cycling stability (*)	PTV 895-4, Cla use 3.5.6		Pass	-	-
Long-term thermal stability (*)	PTV 895-4, Cla use 3.5.7		Pass	-	-

(\*) These product characteristics are a statement by the producer taken from its declaration of performance. The certificate holder declares that the values listed are in accordance with its declaration of performance.

## TECHNICAL DRAWING

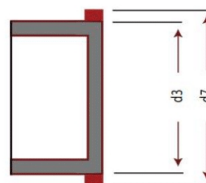
**N STOPPER** NORMAL STRENGTH

Nominal size	Joint	Strength class	Outer ø	Joint spigot outer ø	Weight**
DN (mm)	(-)	TKL (-)	d3 ± Tolerance (mm)	d7 ± Tolerance (mm)	(kg/Pcs)
125		-	159 ± 2	-	3
150	F	-	186 ± 2	-	3
200	F	160 / 200	242 ± 3	-	6
200	C	160 / 200	242 ± 5	263 ± 0.5	6
250	C	160	299 ± 6	320 ± 0.5	10
300	C	160	355 ± 7	374.5 ± 0.5	13

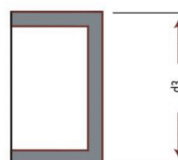
**H STOPPER** EXTRA STRENGTH

200	C	240	254 ± 5	278.9 ± 0.5	7
250	C	240	318 ± 6	344.9 ± 0.5	12
300	C	240	376 ± 7	401.9 ± 0.5	15

\*\* Is not a requirement from PTV 895-4  
Joint System C: d3 & d7 Measurements are not covered by PTV 895-4



System C



System F



Datasheet Stopper | Quick Code: 0021/0013

## ATTESTATION

The BENOR certification of the product states that there is, on the basis of a periodic external supervision, a sufficient degree of confidence that the certificate holder is in a position to continuously guarantee the conformity of the product as specified in the reference documents and TRA 95 BENOR (3.0).

This datasheet contains the performance characteristics specified by the manufacturer. The datasheet is verified by the certification body.

The certificate holder declares that the product supplier/delivered by it conforms to the datasheet as set out on the delivery note.

By making it available digitally, the producer declares that he agrees with this sheet

**Name:** Uwe Bormann

**Date:** 7/02/2024

## COPRO

**Name:** Koen Van Daele

**Date:** 22/01/2024

**Signature:**



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